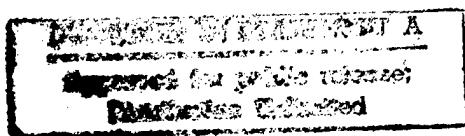


Serial Number 09/090,223
Filing Date 22 May 1998
Inventor Nicholas M. Nardacci
 Jeffrey L. Cipolla

NOTICE

The above identified patent application is available for licensing. Requests for information should be addressed to:

OFFICE OF NAVAL RESEARCH
DEPARTMENT OF THE NAVY
CODE OCCC
ARLINGTON VA 22217-5660



DTIC QUALITY INSPECTED 1

1 Navy Case No. 78451

2
3 FLUID PUMP AND EXPANDABLE

4 ENERGY STORAGE DEVICE

5
6 STATEMENT OF GOVERNMENT INTEREST

7 The invention described herein may be manufactured and used
8 by and for the Government of the United States of America for
9 Governmental purposes without the payment of any royalties thereon
10 or therefor.

11
12 BACKGROUND OF THE INVENTION

13 (1) Field of the Invention

14 The invention relates to fluid pumps, and is directed more
15 particularly to a fluid pump and expandable energy storage device.

16 (2) Description of the Prior Art

17 High impulse, short duration fluid pumps are known in the art
18 and are used in submarine torpedo launch systems. Usually, such
19 pump systems require high power piston or turbine machinery to
20 provide the required high velocity fluid flow in a very short
21 time. An attractive alternative to high-powered machines are
22 relatively simple elastic bulbs which expand to contain a volume
23 of fluid, such as sea water, under pressure. Upon release of the
24 water, the bulb quickly returns to its non-expanded state,
25 propelling the water at a high velocity into and through a torpedo
26 tube to effect launch of a torpedo, or other missile, therein.

27 Fluid pumps and expandable energy storage devices are shown
28 and described in U.S. Patent Nos. 4,848,210, issued July 18, 1989,

1 in the name of Laurent C. Bissonnette, and 5,200,572, issued April
2 6, 1993 in the name of Laurent C. Bissonnette et al.

3 In the '210 patent there is disclosed a bladder device for
4 storing potential energy when distended and rapidly converting
5 that stored energy into kinetic energy of a working fluid, for
6 quietly ejecting a projectile from a launch system into a
7 surrounding fluid medium. In the '572 patent there is disclosed
8 an elastomeric impulse energy storage and transfer system
9 including an accumulator body of elastomeric material, the body
10 having an opening at a base portion thereof, and having in
11 elevation an ellipsoidal configuration. The body receives and
12 discharges fluid through the opening and is expandable and
13 contractible in response to receiving and discharging,
14 respectively, the fluid. The body retains the ellipsoidal
15 configuration when in an expanded condition. A submarine
16 projectile launch system includes the accumulator body as a
17 component thereof.

18 An innate difficulty in structuring such pump and storage
19 devices is in the provision of an elastomeric bulb or disc adapted
20 to contain a large volume of relatively incompressible liquid at
21 pressure sufficiently high to propel the liquid at a high
22 velocity. The bulbs or discs typically are provided with thick
23 elastomeric walls which undergo large strains in the accomodation
24 of the requisite fluid volume. An elastomeric wall for such an
25 application has demanded compromises in the selection of material
26 for reliability, durability, strain energy capacity, fracture
27 toughness, and chemical resistance. Further, such elastomeric

1 bulbs require a relatively large volume of space, always at a
2 premium in submarines.

3 Accordingly, there is a need for a fluid pump and expandable
4 energy storage device which provides reliability and durability,
5 which provides the required strain energy and which provides the
6 required volume of fluid but with reduced strain levels in the
7 elastomeric, energy-storing members.

8 9 SUMMARY OF THE INVENTION

10 An object of the invention is, therefore, to provide a fluid
11 pump and expandable energy storage device which is reliable and
12 durable, and which, with limited levels of strain, provides the
13 necessary strain energy to propel a large volume of fluid.

14 With the above and other objects in view, as will hereinafter
15 appear, a feature of the present invention is the provision of a
16 fluid pump and energy storage device comprising a substantially
17 rigid circular band, a substantially rigid hub disposed centrally
18 of the band, a membrane fixed to the band and to the hub, the
19 membrane being enlargeable by a fluid introduced into the device,
20 and a plurality of rods interconnecting the band and the hub. The
21 enlargeable membrane is adjacent the rods, such that enlargement
22 of the membrane causes movement of the hub and portions of the
23 rods away from a plane of the band. The rods undergo axial
24 torsion as the membrane expands and are thus biased to return to
25 their original positions, whereby upon release of the fluid, the
26 membrane and the rods immediately return to their non-enlarged
27 states, forcing the fluid out of the device at a high velocity.

1 The above and other features of the invention, including
2 various novel details of construction and combinations of parts,
3 will now be more particularly described with reference to the
4 accompanying drawings and pointed out in the claims. It will be
5 understood that the particular device embodying the invention is
6 shown by way of illustration only and not as a limitation of the
7 invention. The principles and features of this invention may be
8 employed in various and numerous embodiments without departing
9 from the scope of the invention

10
11 BRIEF DESCRIPTION OF THE DRAWINGS

12 Reference is made to the accompanying drawings in which is
13 shown an illustrative embodiment of the invention, from which its
14 novel features and advantages will be apparent, wherein
15 corresponding reference characters indicate corresponding parts
16 throughout the several views of the drawings and wherein:

17 FIG. 1 is a perspective view of one form of fluid pump and
18 expandable energy storage device in a non-expanded condition,
19 illustrative of an embodiment of the invention;

20 FIG. 2 is similar to FIG. 1 but illustrative of the fluid
21 pump in an expanded condition;

22 FIG. 3 is a sectional view of a rod portion of the pump of
23 FIG. 1, taken along line III-III of FIG. 1;

24 FIG. 4 is a perspective view of a pin mounting arrangement
25 for a rod portion of the pump of FIG. 1;

26 FIG. 5 is a diagrammatic perspective view of a rod portion of
27 the pump of FIGS. 1 and 2;

1 FIG. 6 is similar to FIG. 5 but illustrative of an
2 alternative embodiment;

3 FIG. 7 is similar to FIG. 6 but illustrative of another
4 alternative embodiment;

5 FIG. 8 is a diagrammatic top view of the embodiment of FIG.
6 7;

7 FIG. 9 is a diagrammatic view of another rod arrangement; and

8 FIG. 10 is similar to FIG. 2 but illustrative of still
9 another alternative embodiment.

11 DESCRIPTION OF THE PREFERRED EMBODIMENT

12 Referring to FIG. 1, it will be seen that an illustrative
13 fluid pump and expandable energy storage device 18 includes a
14 substantially rigid circular band 20 and a substantially rigid
15 central hub 22, which may be of an annular configuration, as
16 illustrated, or of a disc-like structure (not shown). The band 20
17 and hub 22 are interconnected by spirally wound rods 24.

18 A membrane 26 is fixed at its periphery to band 20 and is
19 disposed beneath rods 24 and hub 22, such that expansion or
20 enlargement of membrane 26 causes the pump 18 to assume the
21 configuration shown in FIG. 2, in which rods 24 are flexed
22 upwardly and are twisted along their axes 28 (FIG. 3) in the
23 process of expansion of membrane 26.

24 In preferred embodiments, rods 24 are round (FIG. 3) and are
25 of steel or titanium, or alloys of steel and/or titanium, or
26 composites of metal and/or plastics or other synthetic materials,
27 and membrane 26 is of an elastomeric material. Alternatively,
28 membrane 26 may be of a substantially non-elastic material but of

1 sufficient size to enlarge when filled with fluid, such as
2 seawater, or the like.

3 Referring to FIG. 4, it will be seen that in a preferred
4 embodiment rods 24 are each attached to band 20 by a clevis 30
5 supported by a post 32 rotatably mounted in a bore 34 in a top
6 surface 36 of band 20. A pin 38 pivotally retains an outer end 40
7 of each of the rods 24. Thus, outer end 40 of each rod 24 is
8 pivotal about the axis of post 32 and is pivotal about the axis of
9 pin 38, but is not rotatable about its own axis 28. Similarly,
10 rods 24 are each attached to hub 22 by a clevis 42 supported by a
11 post 44 rotatably mounted in a bore 46 in an outer surface 48. A
12 pin 52 pivotally retains an inner end 50 of each of the rods 24.
13 Accordingly, inner end 50 of each of the rods 24 is pivotal about
14 the axis of post 44 and is pivotal about the axis of pin 52, but
15 is not rotatable about its own axis 28.

16 The pump and storage device may be fixed to a tank (not
17 shown) or may be in communication with a tank and provided with an
18 inlet 54 (FIG. 2) for receiving fluid from the tank, and an outlet
19 56 in communication with a missile launch tube (not shown), such
20 as a torpedo tube or a vertical launch tube. Alternatively, a
21 single orifice may serve as both inlet and outlet, as disclosed in
22 the aforementioned patents to Bissonnette.

23 In operation, fluid, such as seawater, is flowed through
24 inlet 54 and into the device of FIG. 1, causing membrane 26 to
25 expand to the generally hemispherical configuration shown in FIG.
26 2. As membrane 26 expands, or otherwise enlarges, rods 24 are
27 caused to unwind, with the inner ends 50 of rods 24 rising with
28 hub 22. The rods 24, being flexed from the positions shown in

1 FIG. 1, store energy and are self-biased to return from the
2 configuration of FIG. 2 to the configuration of FIG. 1. If
3 membrane 26 is of elastomeric material, the membrane also stores
4 energy and is biased to return to the configuration of FIG. 1.

5 When it is desired to launch a missile, outlet 56 is opened,
6 relaxing the pressure of the contained fluid. The outlet 56 may
7 be in communication with a flow control valve, not shown herein,
8 but illustrated in the aforementioned Bissonnette patents. The
9 rods 24 immediately return to their FIG. 1 configuration. If the
10 membrane 26 is of elastomeric material, it too, of its own accord
11 returns to the configuration of FIG. 1. If the membrane is of
12 non-elastomeric material, it is forced into the FIG. 1
13 configuration by the action of rods 24. In either mode of
14 operation, the water within the pump is jetted from the pump very
15 rapidly and under pressure, providing a "shot" of rapid flowing
16 water to the missile launch tube to carry a missile therein out
17 the tube and clear of the launching submarine.

18 In FIG. 5, there is shown the position 24a of one rod before
19 enlargement of the pump, and the position 24b of the rod after
20 enlargement of the pump. While hub 22 remains in the same axis
21 58, the upward movement of hub 22 and rods 24 causes the hub to
22 rotate from the position 22a to the position 22b, the hub rotating
23 about axis 58 in the direction indicated by arrows 60. The length
24 of rods 24 remains constant, but each rod 24 undergoes twisting
25 and bending in the process of moving from position 24a to position
26 24b, storing energy due to these strains.

27 In FIG. 6, there is shown an alternative embodiment in which
28 hub 22 is prevented from rotating about its axis 58, as by

1 mechanical means such as telescoping cylinder 62 attached to hub
2 22 and band 20 by attachment arms 64, one of which is shown in
3 FIG. 6. Inasmuch as hub 22 does not rotate, rods 24, which are
4 not rotatable about their axes 28, as described for FIG. 4, are
5 forced to twist about their axes 28 to a greater degree than the
6 embodiment of FIG. 5, storing more energy in rods 24, which exert
7 a greater force on contained water when mobilized by release of
8 water through outlet 56.

9 In FIGS. 7 and 8, there is shown another alternative
10 embodiment wherein hub 22 is substantially held from rotating
11 about its axis 58 not by separate mechanical means, but by
12 opposite rods 24, such that as hub 22 rises from position 22a to
13 position 22b, the opposing rods 24 also rise commensurately from
14 positions 24a to positions 24b, keeping hub 22 from rotating about
15 axis 58.

16 In FIG. 9, there is shown still another alternative
17 embodiment, in which rods 24' are substantially straight, rather
18 than spirally wound, but can elevate by pivoting about their
19 respective pins 38, 52 (FIG. 4) and rotate about their respective
20 posts 32, 44 and twist (but not rotate) about their axes 28 during
21 enlargement of the pump and, upon release, immediately revert back
22 to their original configuration, pulling hub 22 downwardly and
23 flattening member 26.

24 As is shown in FIG. 10, rods 24 and hub 22 may be embedded in
25 membrane 26, rather than overlies the membrane.

26 There is thus provided a fluid pump and expandable energy
27 storage device which provides reliability and durability, and
28 which provides the required strain energy but with limited

1 elongation of the membrane, inasmuch as the rods store more energy
2 in a relatively short elongation than do elastomeric bulbs in
3 relatively extended elongations.

4 It will be understood that many additional changes in the
5 details, materials, steps and arrangement of parts, which have
6 been herein described and illustrated in order to explain the
7 nature of the invention, may be made by those skilled in the art
8 within the principles and scope of the invention.

1 Navy Case No. 78451

2
3 FLUID PUMP AND EXPANDABLE

4 ENERGY STORAGE DEVICE

5
6 ABSTRACT OF THE DISCLOSURE

7 A fluid pump and expandable energy storage device includes a
8 substantially rigid circular band, a substantially rigid central
9 hub, a membrane fixed to the band and to the hub, the membrane
10 being enlargeable by a fluid introduced into the device, and a
11 plurality of rods interconnecting the band and the hub. The
12 enlargeable membrane is adjacent the rods, such that enlargement
13 of the membrane causes movement of the hub and portions of the
14 rods away from a plane of the band. The movement causes twisting
15 and bending of the rods, biasing the rods to return to their
16 original positions upon release of the fluid. Upon such release,
17 the membrane and the rods immediately return to their non-enlarged
18 states, forcing the fluid out of the device at a high velocity.

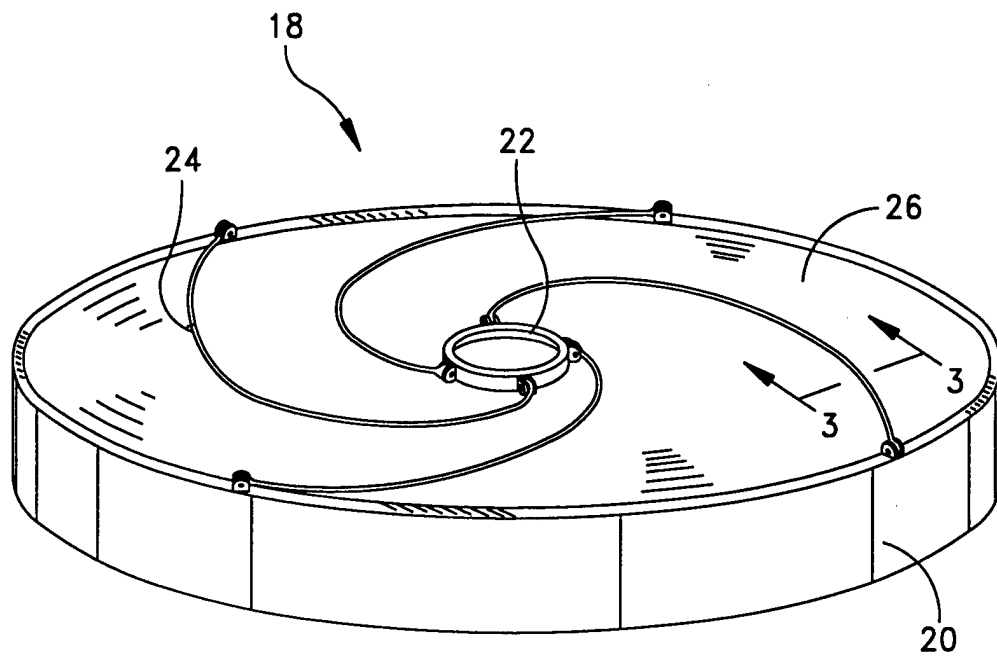


FIG. 1

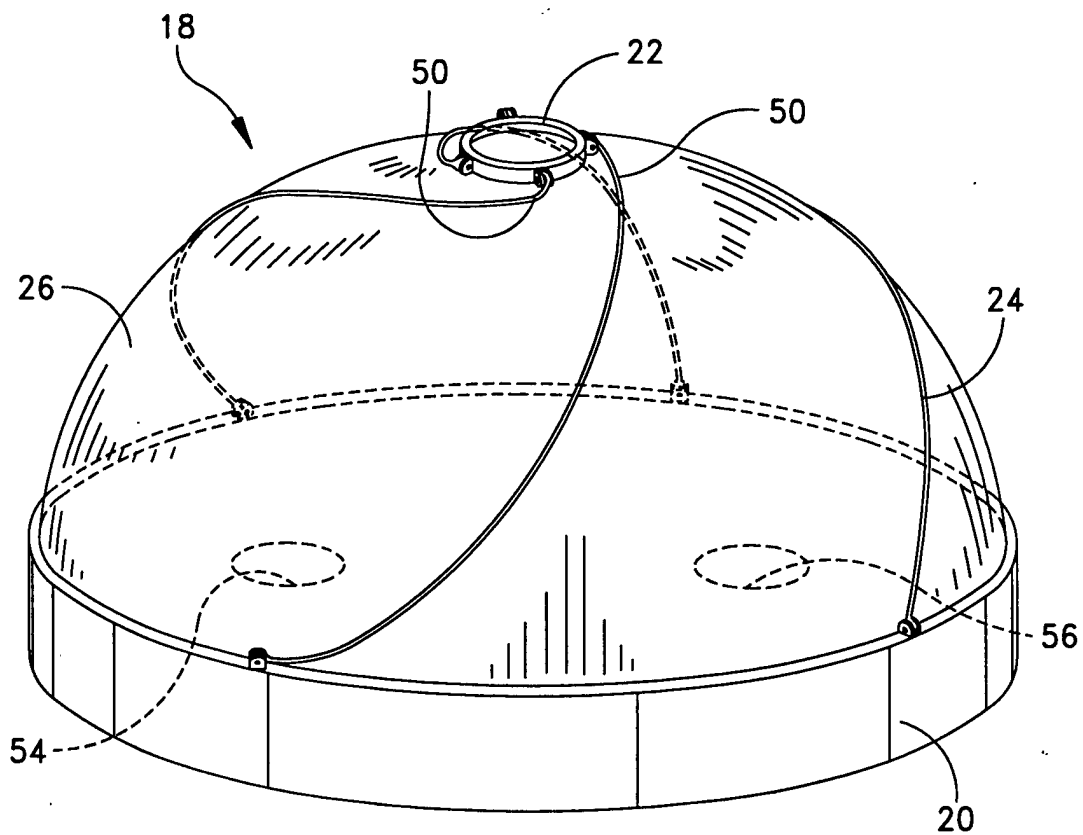


FIG. 2

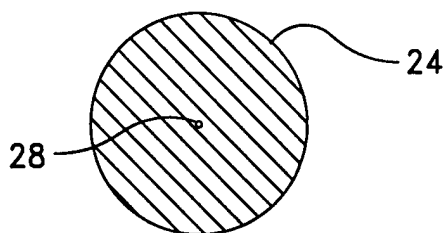


FIG. 3

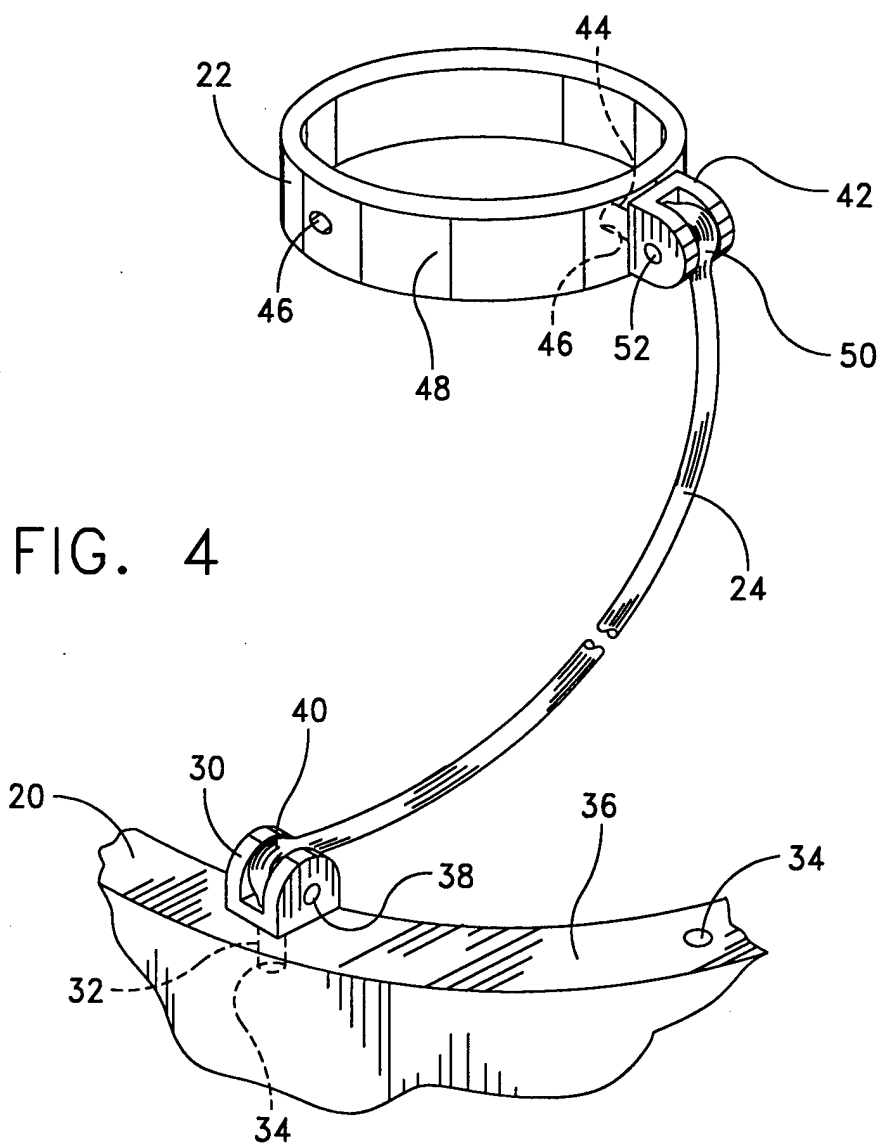


FIG. 4

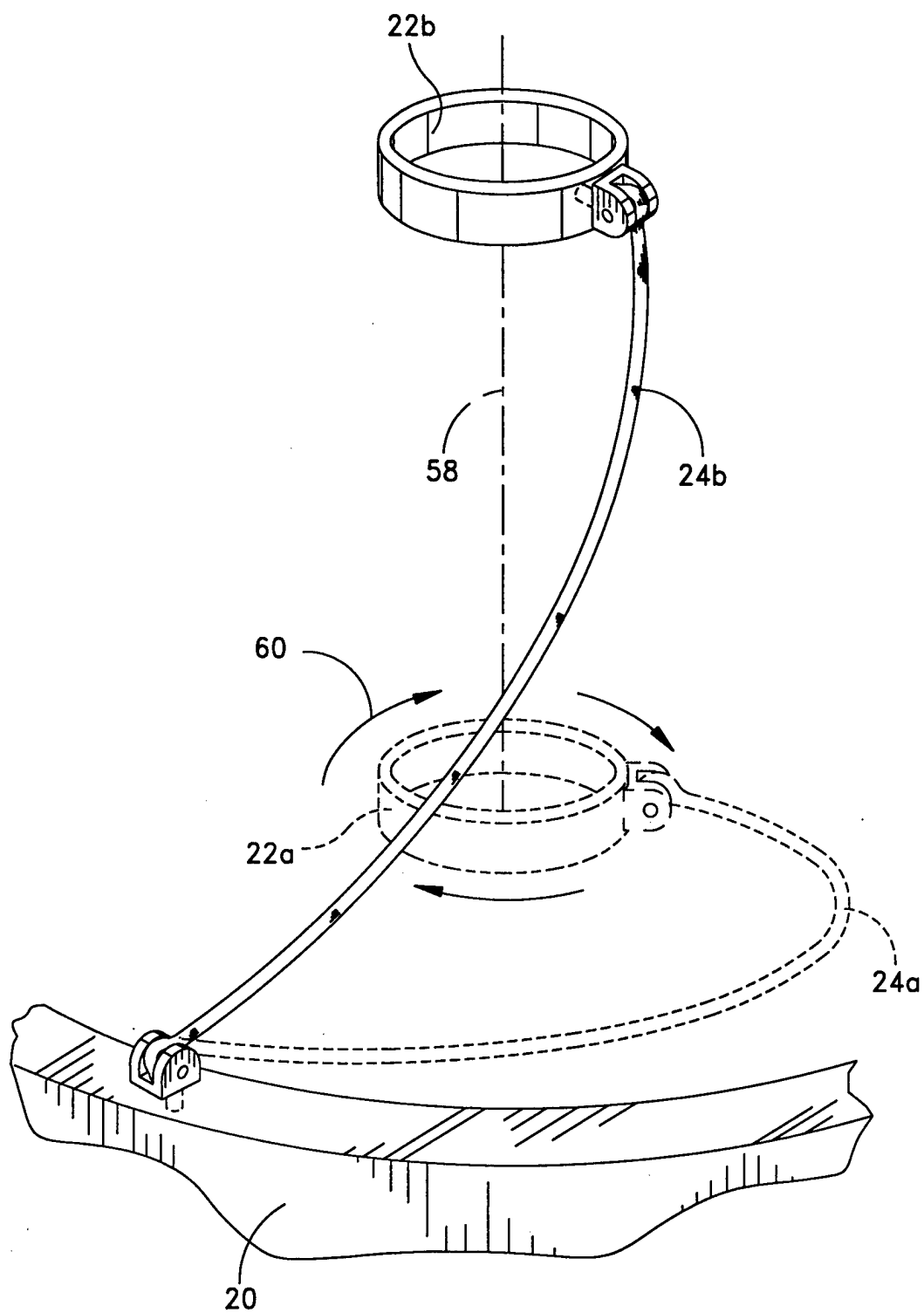


FIG. 5

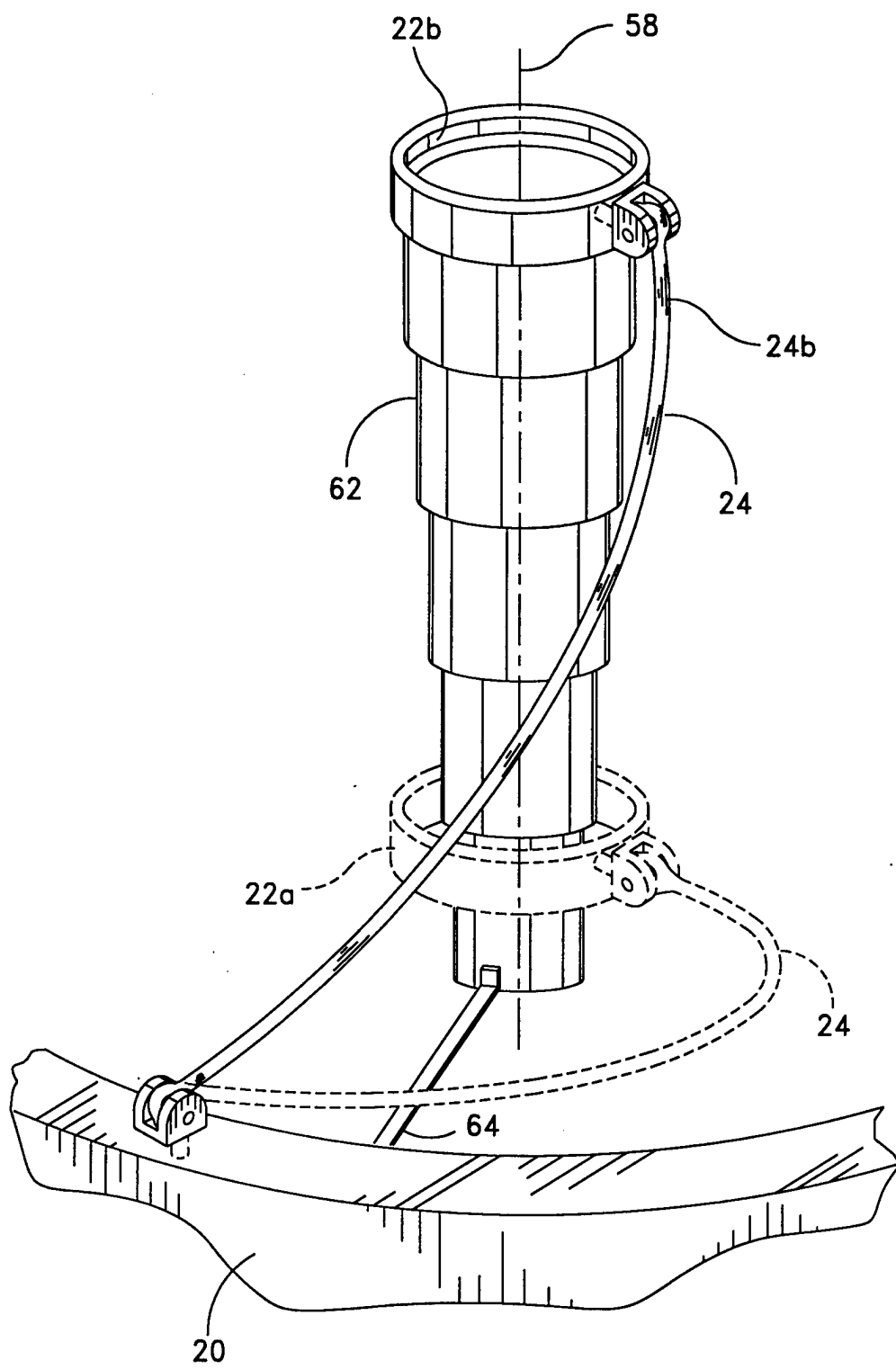


FIG. 6

FIG. 7

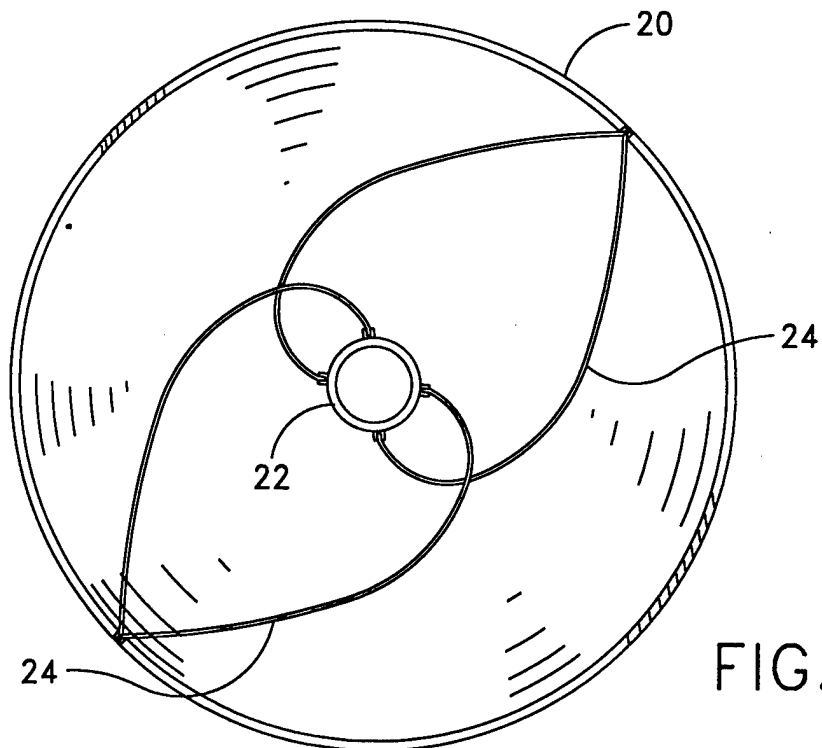
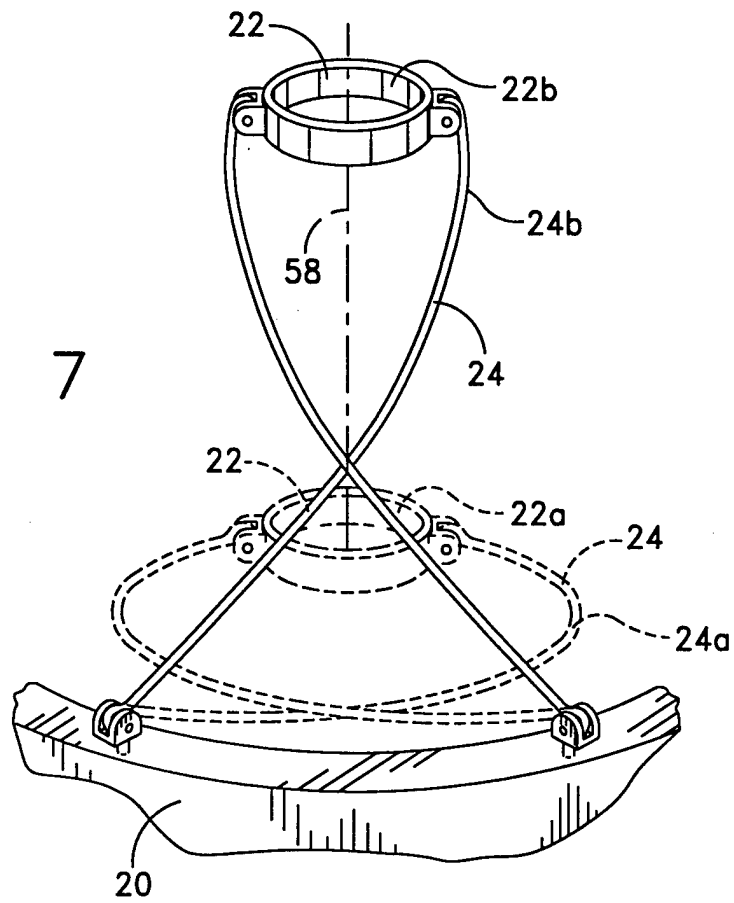


FIG. 8

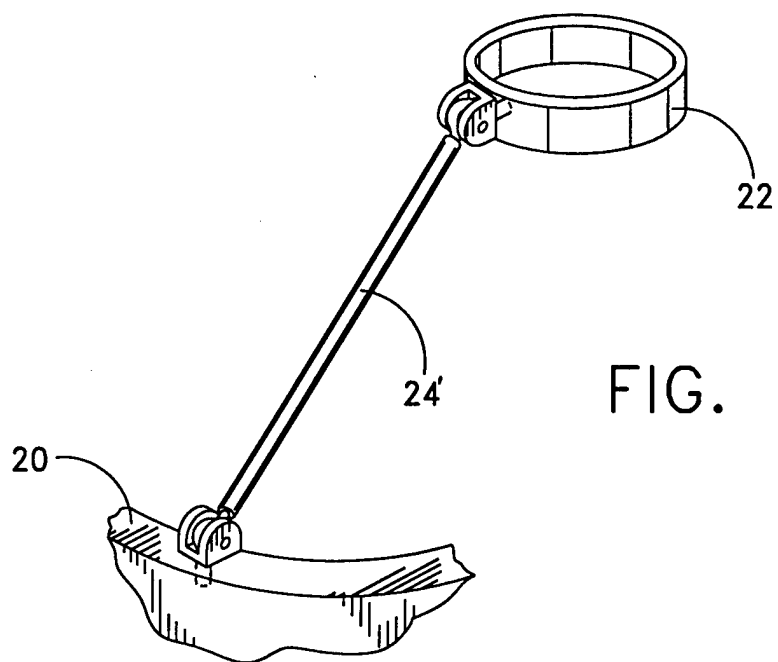


FIG. 9

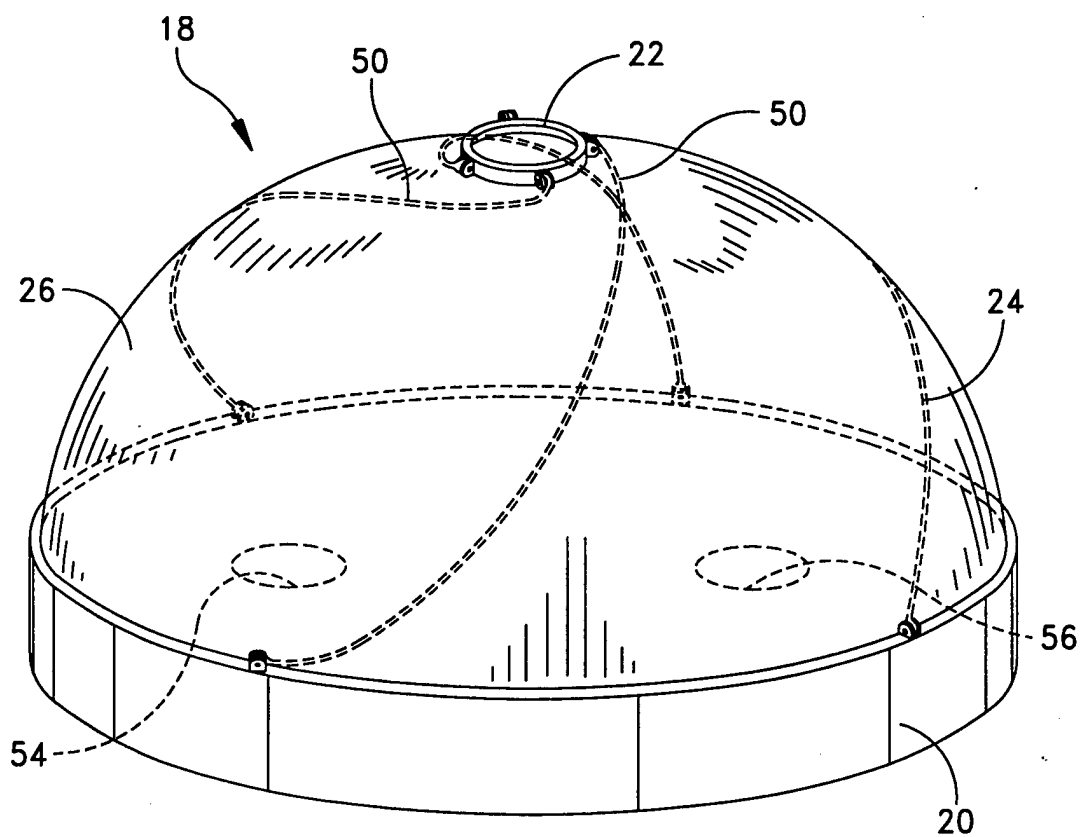


FIG. 10